

		Light	Domestic Washing	Dry Rubbing	Wet Rubbing	Perspiration	Water
AE-6013-MN	Vanilla	7	4/5	4	3/4	4/5	4/5
AE-6016-MN	Cake	7	4/5	4	3/4	4/5	4/5
BE-6018-MN	Impala	7	4/5	3/4	3	4/5	4/5
CE-6017-MN	Flax	6/7	4/5	3	2/3	4/5	4/5
BE-8025-MN	Apricot	7	4/5	3/4	3	4/5	4/5
CE-8026-MN	Incense	6/7	4/5	3	2/3	4/5	4/5
CE-7015-MN	Cinnamon	6/7	4/5	3	2/3	4/5	4/5
CE-7016-MN	Brick	6/7	4/5	3	2/3	4/5	4/5
AE-7014-MN	Indian	7	4/5	4	3/4	4/5	4/5
CE-7017-MN	Ambar	6/7	4/5	3	2/3	4/5	4/5
AE-7003-MN	Rosewater	7	4/5	4	3/4	4/5	4/5
CE-8060-MN	Coffee	6/7	4/5	3	2/3	4/5	4/5
AE-7004-MN	Salmon	7	4/5	4	3/4	4/5	4/5
AE-5021-MN	Misty Rose	7	4/5	4	3/4	4/5	4/5
AE-5022-MN	Clay	7	4/5	4	3/4	4/5	4/5
CE-5023-MN	Old Rose	6/7	4/5	3	2/3	4/5	4/5
AE-8059-MN	Tawny	7	4/5	4	3/4	4/5	4/5
AE-8056-MN	Adobe	7	4/5	4	3/4	4/5	4/5
BE-8055-MN	Moka	7	4/5	3/4	3	4/5	4/5
BE-8057-MN	Wood	7	4/5	3/4	3	4/5	4/5
AE-2044-MN	Sage	7	4/5	4	3/4	4/5	4/5
BE-2043-MN	Forest	7	4/5	3/4	3	4/5	4/5
CE-2022-MN	Fir Tree	6/7	4/5	3	2/3	4/5	4/5
CE-8027-MN	Nut	6/7	4/5	3	2/3	4/5	4/5
AE-1012-MN	Cloud	7	4/5	4	3/4	4/5	4/5
AE-1011-MN	Grey	7	4/5	4	3/4	4/5	4/5
BE-1013-MN	Vapor	7	4/5	3/4	3	4/5	4/5
CE-1010-MN	Charcoal	6/7	4/5	3	2/3	4/5	4/5
AE-8035-RC	Silver Birch	7	4/5	4/5	4	4/5	4/5
AE-6010-RC	Sahara	7	4/5	4	4	4/5	4/5
BE-6011-RC	Cornsilk	7	4/5	3/4	3	4/5	4/5
CE-6012-RC	Gold	6/7	4/5	3	2/3	4/5	4/5
AE-8032-RC	Sunkiss	7	4/5	4	3/4	4/5	4/5
AE-7008-RC	Cake	7	4/5	4	4	4/5	4/5
BE-7007-RC	Nectar	6/7	4/5	3	2/3	4/5	4/5
CE-7005-RC	Gold Earth	6/7	4/5	3	2/3	4/5	4/5
AE-5015-RC	Evening Sand	7	4/5	4	4	4/5	4/5
CE-7006-RC	Sunburn	6/7	4/5	3	2/3	4/5	4/5
CE-5013-RC	Terracotta	6/7	4/5	3	2/3	4/5	4/5
EE-5016-RC	Wild	6/7	4	3	2/3	4/5	4/5
BE-5014-RC	Old Rose	7	4/5	3/4	3	4/5	4/5
BE-8038-RC	Fawn	6/7	4/5	3	2/3	4/5	4/5
BE-8034-RC	Etherea	6/7	4/5	3/4	3	5	5
CE-8033-RC	Deep Taupe	6/7	4	3	2/3	4/5	4/5
AE-8031-RC	Irish Cream	7	4/5	3/4	3	4/5	4/5

		Light	Domestic Washing	Dry Rubbing	Wet Rubbing	Perspiration	Water
BE-8037-RC	Starfish	7	4	3	2/3	4/5	4/5
BE-8040-RC	Wintwe Twig	6/7	4/5	3/4	3	4/5	4/5
CE-8030-RC	Silver Mink	6/7	4/5	3	2/3	4/5	4/5
BE-8041-RC	Wood	6/7	4	3	2/3	4/5	4/5
CE-2040-RC	Bronze	6/7	4	3	2/3	4/5	4/5
CE-2048-RC	Coriander	6/7	4	3	2/3	4/5	4/5
AE-8039-RC	Coriander	6/7	4/5	3/4	3	4/5	4/5
AE-1006-RC	Stone	7	4/5	4	3/4	4/5	4/5
BE-1005-RC	Elephant Skin	7	4/5	3/4	3	4/5	4/5
CE-8036-RC	Walnut	6/7	4/5	3	2/3	4/5	4/5
CE-1004-RC	Charcoal Black	6/7	4/5	3	2	4/5	4/5
AE-2046-BL	Tea	7	4/5	4	3/4	4/5	4/5
BE-2039-BL	Dirty	7	4/5	3/4	3	4/5	4/5
CE-2032-BL	Moss	6/7	4/5	3	2/3	4/5	4/5
CE-2031-BL	Agave Green	6/7	4/5	3	2/3	4/5	4/5
AE-2047-BL	Branch	7	4/5	4	3/4	4/5	4/5
BE-2035-BL	Abyss	7	4/5	3/4	3	4/5	4/5
BE-2023-BL	Menthol	7	4/5	3/4	3	4/5	4/5
CE-2034-BL	Lead	6/7	4/5	3	2/3	4/5	4/5
AE-3020-BL	Saddy	7	4/5	4	3/4	4/5	4/5
BE-3017-BL	Ocean	7	4/5	3/4	3	4/5	4/5
CE-3019-BL	Shadow	6/7	4/5	3	2/3	4/5	4/5
CE-3016-BL	Storm	6/7	4/5	3	2/3	4/5	4/5
AE-0001-BL	Pure	7/8	5	5	5	5	5
AE-3013-BL	Amanda	7	4/5	4	3/4	4/5	4/5
BE-3014-BL	Serenity	7	4/5	3/4	3	4/5	4/5
CE-3015-BL	Persian Jewel	6/7	4/5	3	2/3	4/5	4/5
AE-4022-BL	Tulip	7	4/5	4	3/4	4/5	4/5
EE-4015-BL	Lilac Breeze	6/7	4/5	3	2/3	4/5	4/5
AE-4002-BL	Lavender	7	4/5	4	3/4	4/5	4/5
EE-4020-BL	Violet	6/7	4/5	3	2/3	4/5	4/5
AE-4024-BL	Light	7	4/5	4	3/4	4/5	4/5
SE-4016-BL	Sweey Pink	6/7	4/5	3	2/3	4/5	4/5
AE-4004-BL	Berry	7	4/5	4	3/4	4/5	4/5
CE-4018-BL	Toadstool	6/7	4/5	3	2/3	4/5	4/5
AE-4026-BL	Rain	7	4/5	4	3/4	4/5	4/5
AE-4019-BL	Ash	7	4/5	4	3/4	4/5	4/5
AE-4010-BL	Thunder	7	4/5	4	3/4	4/5	4/5
EE-4017-BL	Alloy	6/7	4/5	3	2/3	4/5	4/5
EE-1007-DP	Jet Black	6/7	4	3	2	4	4
EE-3012-DP	Deep Sea	6/7	4	3	2	4	4
EE-3011-DP	Dazzling Blue	6/7	4	3	2	4	4
EE-8009-DP	Chocolate	6/7	4	3	2	4	4
EE-5014-DP	Blood	6/7	4	3	2	4	4
EE-2021-DP	Bottle	6/7	4	3	2	4	4



Eyand® is a registered trademark of TIS Group



2561 West Bent Spur Drive
Acton (California) 93510 USA
Ph. +1 (310) 689-6766
info@tisgroup.com



14720 S. San Pedro Street
Gardena (California) 90248 USA
Ph. +1 (310) 689-6766
info@tisgroup-usa.com



Via Schio 9
59100 **Prato** (Prato) Italy
Ph. +39 0574 70 12 03
info@tisgroup-italy.com



Rua das Arcas 702
4815 **Infias** (Portugal)
Ph. +351 253 137 314
info@tisgroup-portugal.com



CU1121300MUL



**STANDARD
100**

2019OK1293ATEX



CU1121300GOTS



NIPC 514662050

Color Card

The **eyand® Earth** color range uses mineral dyes of natural and recycled origin. The color card is divided in four palettes, all of which are GOTS certified (a textile standard for organic fibers, which includes environmental and social criteria):

- **Earth:** Colors coming from the earth, obtained by extracting and grinding mineral.
- **Earth to Earth:** Colors with the same composition as the Earth ones, but obtained from recycled waste. With this range we get more vibrant colors as they are free of impurities from the earth itself.
- **Blue:** Colors with lilac, blue and green tones obtained from minerals that have been put under certain pressure and temperature, thereby achieving a diversified range of colors.
- **Deep:** Dark and saturated colors obtained from 80% natural origin dyes and 20% conventional dyes, all GOTS certified.

The **eyand®** process is associated with a 100% ecological identity:

- We generate our own solar energy through more than 300 photovoltaic panels.
- We reuse 35% of the water up to 100 times through a multiple tank system.
- 65% of the water discarded is destined for other uses (agricultural irrigation, generation of hydroelectricity, etc.).
- We store and use the rainwater collected from the upper surface of the factory.

All of this allows us to save around 55% of water and energy, reducing 10 liters of water per garment produced compared to conventional dyeing processes.

Eyand® Earth uses minerals from the earth or recycled minerals, reaching high levels of color fastness. Garments dyed with this new color palette will not only be free of any chemical product harmful to our health or the environment, but will also present much lower levels than the minimums required by GOTS certification.

The garments are finished using a unique polishing process with organic molecules that cleans the cotton fabric of any impurities and extends its useful life. To improve the hand of the garments we use natural softeners based on Aloe Vera vegetable oils, providing a fresh, healthy soft hand.

The color card currently offered by **eyand® Earth** is divided into eight large groups of shades:

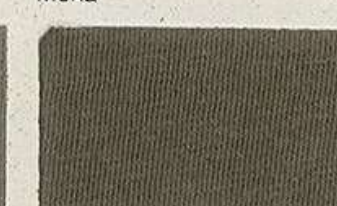
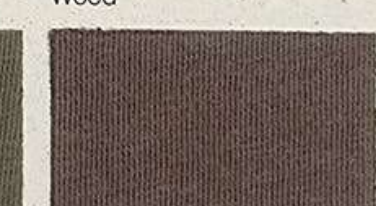
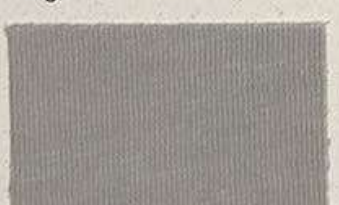
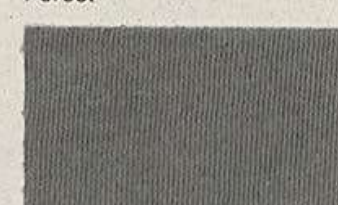
- **Yellows**, formulated with a limonite base.
- **Oranges**, formulated with a limonite and hematite base.
- **Reds and pinks**, formulated with a hematite base.
- **Browns and beiges**, formulated with a mixed base of limonite, hematite and magnetite.
- **Blues and lilacs**, formulated with a silicate base.
- **Greens**, a mixture of blue and yellow.
- **Blacks and grays**, formulated with a magnetite base.
- **Matte whites**, formulated through an oxygenation treatment.

The garments dyed using the **eyand® Earth** process have high levels of color fastness, certified by external laboratories.

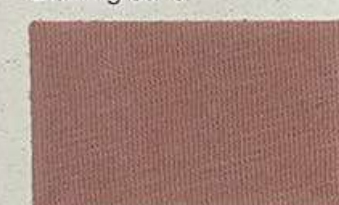
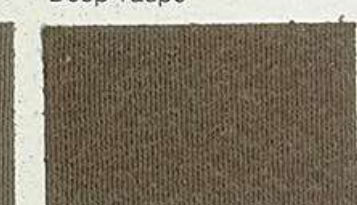
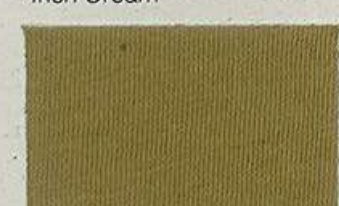
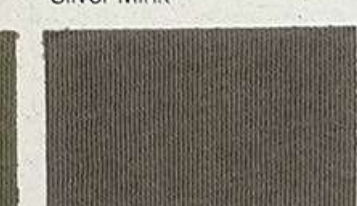
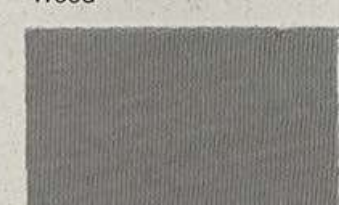
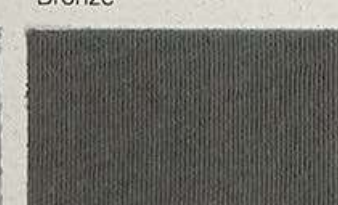
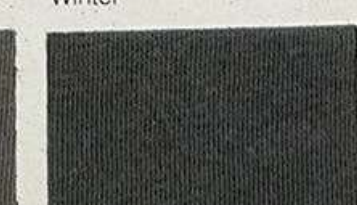
Ecologic yarn and natural dye



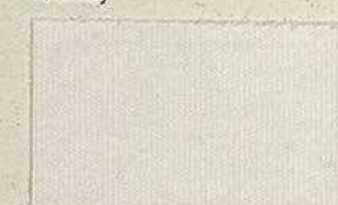
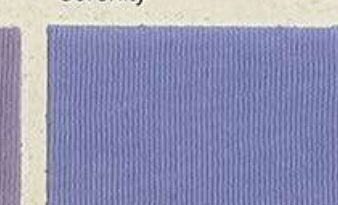
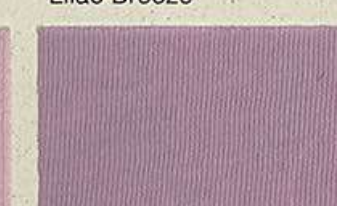
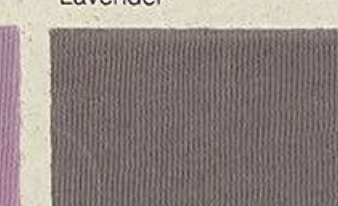
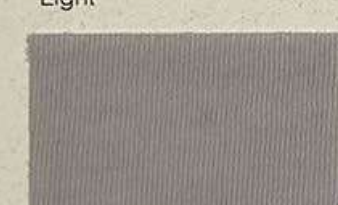
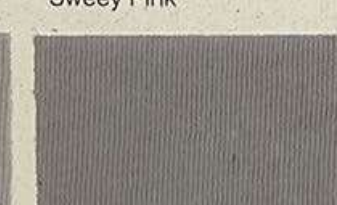
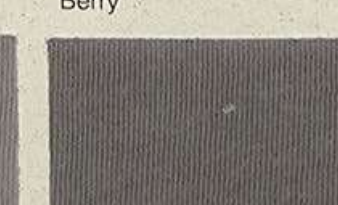
eyand. Earth

			
AE-6013-MN Vanilla	AE-6016-MN Cake	BE-6018-MN Impala	CE-6017-MN Flax
			
BE-8025-MN Apricot	CE-8026-MN Incense	CE-7015-MN Cinnamon	CE-7016-MN Brick
			
AE-7014-MN Indian	CE-7017-MN Ambar	AE-7003-MN Rosewater	CE-8060-MN Coffee
			
AE-7004-MN Salmon	AE-5021-MN Misty Rose	AE-5022-MN Clay	CE-5023-MN Old Rose
			
AE-8059-MN Tawny	AE-8056-MN Adobe	BE-8055-MN Moka	BE-8057-MN Wood
			
AE-2044-MN Sage	BE-2043-MN Forest	CE-2022-MN Fir Tree	CE-8027-MN Nut
			
AE-1012-MN Cloud	AE-1011-MN Grey	BE-1013-MN Vapor	CE-1010-MN Charcoal

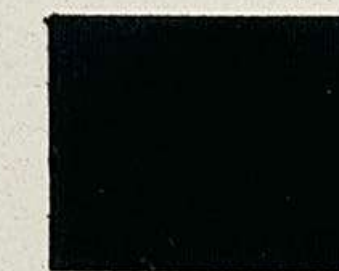
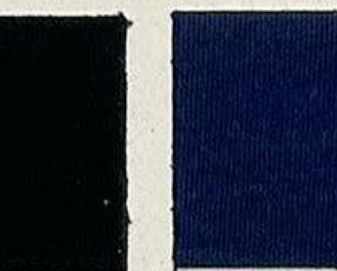
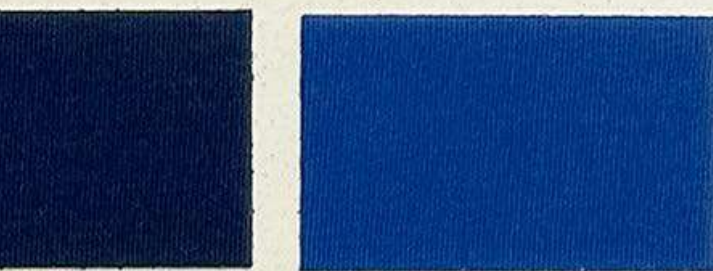
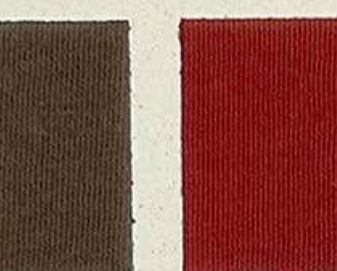
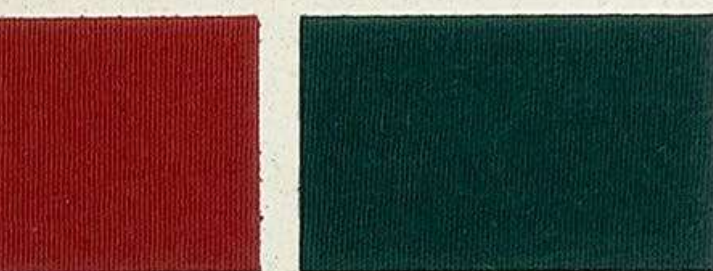
eyand. Earth to Earth

			
AE-8035-RC Silver Birch	AE-6010-RC Sahara	BE-6011-RC Cornsilk	CE-6012-RC Gold
			
AE-8032-RC Sunkiss	AE-7008-RC Cake	BE-7007-RC Nectar	CE-7005-RC Gold Earth
			
AE-5015-RC Evening Sand	CE-7006-RC Sunburn	CE-5013-RC Terracotta	EE-5016-RC Wild
			
BE-5014-RC Old Rose	BE-8038-RC Fawn	BE-8034-RC Etherea	CE-8033-RC Deep Taupe
			
AE-8031-RC Irish Cream	BE-8037-RC Starfish	BE-8040-RC Wintwe Twig	CE-8030-RC Silver Mink
			
BE-8041-RC Wood	CE-2040-RC Bronze	CE-2048-RC Coriander	AE-8039-RC Winter
			
AE-1006-RC Stone	BE-1005-RC Elephant Skin	CE-8036-RC Walnut	CE-1004-RC Charcoal Black

eyand. Blue

			
AE-2046-BL Tea	BE-2039-BL Dirty	CE-2032-BL Moss	CE-2031-BL Agave Green
			
AE-2047-BL Branch	BE-2035-BL Abyss	BE-2023-BL Menthol	CE-2034-BL Lead
			
AE-3020-BL Saddy	BE-3017-BL Ocean	CE-3019-BL Shadow	CE-3016-BL Storm
			
AE-0001-BL Pure	AE-3013-BL Amanda	BE-3014-BL Serenity	CE-3015-BL Persian Jewel
			
AE-4022-BL Tulip	EE-4015-BL Lilac Breeze	AE-4002-BL Lavender	EE-4020-BL Violet
			
AE-4024-BL Light	SE-4016-BL Sweey Pink	AE-4004-BL Berry	CE-4018-BL Toadstool
			
AE-4026-BL Rain	AE-4019-BL Ash	AE-4010-BL Thunder	EE-4017-BL Alloy

eyand. Deep

		
EE-1007-DP Jet Black	EE-3012-DP Deep Sea	EE-3011-DP Dazzling Blue
		
EE-8009-DP Chocolate	EE-5014-DP Blood	EE-2021-DP Bottle

eyand. Earth

Colors coming from the earth, obtained by extracting and grinding mineral.

eyand. Earth to Earth

Colors with the same composition as the Earth ones, but obtained from recycled waste. With this range we get more vibrant colors as they are free of impurities from the earth itself.

eyand. Blue

Colors with lilac, blue and green tones obtained from minerals that have been put under certain pressure and temperature, thereby achieving a diversified range of colors.

eyand. Deep

Dark and saturated colors obtained from 80% natural origin dyes and 20% conventional dyes, all GOTS certified.